



$Q = 250 \text{ cfm/ft}^2 \text{ of open face area}$
 Minimum duct velocity = 4000 fpm
 $h_e = 0.50 VP_d (\text{no taper})$
 $h_e = 0.25 VP_d (\text{with } 45^\circ \text{ taper})$



TITLE

ABRASIVE CUT-OFF
SAW

FIGURE

VS-80-17

DATE

02-91